SAFETY DATA SHEET

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name: EMKARATE(TM) RL 68H

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses: Not determined.
Uses advised against: Not determined.

1.3 Details of the supplier of the safety data sheet

Supplier
Company Name: CPI FLUID ENGINEERING
A DIV. OF THE LUBRIZOL CORPORATION
Address: 2300 JAMES SAVAGE ROAD
MIDLAND, MI 48642
US
Telephone: 989-496-3780
E-mail contact:

1.4 Emergency telephone number:
FOR TRANSPORT EMERGENCY CALL CHEMTREC (+1)703 527 3887, OR WITHIN USA 800 424 9300 (LUBRIZOL)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

This product does not meet the classification requirements of the current European legislation.

Classification according to Regulation (EC) No 1272/2008 as amended.
Not classified

Classification according to Directive 67/548/EEC or 1999/45/EC as amended.
Not classified

2.2 Label elements according to Regulation (EC) No 1272/2008 as amended
not applicable

2.3 Other hazards: None identified.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Regulation No. 1272/2008.
This material has no known hazards under applicable laws.

Directive 67/548/EEC.
This material has no known hazards under applicable laws.

SECTION 4: First aid measures
4.1 Description of first aid measures

Inhalation: Remove exposed person to fresh air if adverse effects are observed. If breathing is labored, administer oxygen. If breathing has stopped, apply artificial respiration. If experiencing respiratory symptoms call a poison center or doctor.

Eye contact: Any material that contacts the eye should be washed out immediately with water. If easy to do, remove contact lenses. If eye irritation persists: Get medical advice/attention.

Skin Contact: Wash with soap and water. If skin irritation occurs, get medical attention. Remove contaminated clothing. Launder contaminated clothing before reuse.

Ingestion: Treat symptomatically. Get medical attention.

4.2 Most important symptoms and effects, both acute and delayed:
See section 11.

4.3 Indication of any immediate medical attention and special treatment needed

Hazards: No data available.

Treatment: Treat symptomatically.

SECTION 5: Firefighting measures

General Fire Hazards: Use water to cool containers exposed to fire.

5.1 Extinguishing media

Suitable extinguishing media: CO2, dry chemical, foam, water spray, water fog.

Unsuitable extinguishing media: Not determined.

5.2 Special hazards arising from the substance or mixture:
See section 10 for additional information. Water may cause splattering. Container may rupture on heating. Burning may produce irritating, toxic and obnoxious fumes.

5.3 Advice for firefighters

Special fire fighting procedures: No data available.

Special protective equipment for fire-fighters:
Recommend wearing self-contained breathing apparatus.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures:
Personal Protective Equipment must be worn, see Personal Protection Section for PPE recommendations. Ventilate area if spilled in confined space or other poorly ventilated areas. Only trained personnel should be permitted in area. Caution: Contaminated surfaces may be slippery.

6.2 Environmental Precautions:
Avoid release to the environment. Do not contaminate water sources or sewer. Environmental manager must be informed of all major spillages. Prevent further leakage or spillage if safe to do so.
6.3 Methods and material for containment and cleaning up:
Dike far ahead of larger spill for later recovery and disposal. Pick up free liquid for recycle and/or disposal. Residual liquid can be absorbed on inert material.

6.4 Reference to other sections:
See sections 8 and 13 for additional information.

SECTION 7: Handling and storage:

7.1 Precautions for safe handling:
Observe good industrial hygiene practices. Provide adequate ventilation. Wear appropriate personal protective equipment. Keep containers closed when not in use. Avoid eye contact. Avoid repeated or prolonged skin contact. When using do not eat, drink or smoke. Product can accumulate static charge when handled. Equipment should be grounded. Use grounding and bonding connection when transferring material. Use spark-proof tools and explosion-proof equipment. Wash thoroughly after handling. Launder contaminated clothing before reuse. Empty containers retain material residue. Do not cut, weld, braze, solder, drill, grind or expose containers to heat, flame, spark or other sources of ignition.

Maximum Handling Temperature: Not determined.

7.2 Conditions for safe storage, including any incompatibilities:
Store away from incompatible materials. See section 10 for incompatible materials. Store away from oxidizers. Keep container tightly closed. Do not store in open, unlabeled or mislabeled containers.

Maximum Storage Temperature: Not determined.

7.3 Specific end use(s):
End uses are listed in an attached exposure scenario when one is required.

SECTION 8: Exposure controls/personal protection

8.1 Control Parameters
Occupational Exposure Limits
None of the components have assigned exposure limits.

8.2 Exposure controls
Appropriate engineering controls: Use material in well ventilated area only. Adequate ventilation should be provided so that exposure limits are not exceeded. Mechanical ventilation or local exhaust ventilation may be required.

Individual protection measures, such as personal protective equipment
General information: Use personal protective equipment as required.

Eye/face protection: If contact is likely, safety glasses with side shields are recommended.

Skin protection
Hand Protection: Neoprene. Consult clothing/glove manufacturer to determine appropriate type of glove for given situation. Gloves should always be inspected before each use and discarded if they show tears, pinholes, or signs of wear. Use good industrial hygiene practices to avoid skin contact. If contact with the material may occur wear chemically protective gloves.
Other: Long sleeve shirt is recommended. Do not wear rings, watches or similar apparel that could entrap the material.

Respiratory Protection: Consult with an industrial hygienist to determine the appropriate respiratory protection for your specific use of this material. A respiratory protection program compliant with all applicable regulations must be followed whenever workplace conditions require the use of a respirator. Use respirator with a combination organic vapor and high efficiency filter cartridge if recommended exposure limit is exceeded. Use self-contained breathing apparatus for entry into confined space, for other poorly ventilated areas and for large spill clean-up sites.

Hygiene measures: Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing to remove contaminants. Discard contaminated footwear that cannot be cleaned.

Environmental Controls: No data available. See section 6 for details.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

**Appearance**
- Physical state: liquid
- Form: liquid
- Color: Colorless to yellow
- Odor: Mild
- Odor Threshold: No data available.
- pH: No data available.
- Freezing point: No data available.
- Boiling Point: No data available.
- Flash Point: 270 °C (Cleveland Open Cup)
- Evaporation Rate: No data available.
- Flammability (solid, gas): No data available.

**Upper/lower limit on flammability or explosive limits**
- Flammability Limit - Upper (%): No data available.
- Flammability Limit - Lower (%): No data available.
- Vapor pressure: No data available.
- Vapor density (air=1): No data available.
- Relative density: 0.977 (20 °C)

**Solubility(ies)**
- Solubility in Water: Slightly Soluble
- Solubility (other): No data available.
- Partition coefficient (n-octanol/water): No data available.
- Autoignition Temperature: No data available.
- Decomposition Temperature: No data available.
- Viscosity: Approximate 72.3 mm2/s (72.3 °C); Approximate 9.8 mm2/s (100 °C)
- Explosive properties: No data available.
- Oxidizing properties: No data available.
- VOC Content: No data available.
Other information
Pour Point Temperature: Approximate -39 °C

SECTION 10: Stability and reactivity

10.1 Reactivity: No data available.
10.2 Chemical Stability: Material is stable under normal conditions.
10.3 Possibility of Hazardous Reactions: Will not occur.
10.4 Conditions to Avoid: Do not expose to excessive heat, ignition sources, or oxidizing materials.
10.6 Decomposition Products: Thermal decomposition or combustion may generate smoke, carbon monoxide, carbon dioxide, and other products of incomplete combustion.

SECTION 11: Toxicological information

Information on likely routes of exposure
Inhalation: No data available.
Ingestion: No data available.
Skin Contact: No data available.
Eye contact: No data available.

11.1 Information on toxicological effects

Acute toxicity
Oral Product: LD 50 (Rat): > 2,000 mg/kg (Read across) Not classified
Dermal Product: LD 50 (Rabbit): > 2,000 mg/kg (Read across) Not classified
Inhalation Product: Not classified for acute toxicity based on available data.
Skin Corrosion/Irritation: Classification: May cause irritation. (Read across); Rabbit. Remarks: Not classified as a primary skin irritant. Prolonged or repeated skin contact as from clothing wet with material may cause dermatitis. Symptoms may include redness, edema, drying, and cracking of the skin.

Serious Eye Damage/Eye Irritation: Classification: May cause irritation. (Read across); Rabbit. Remarks: Not classified as a primary eye irritant.

Respiratory sensitization: No data available
Skin sensitization: Classification: Not a skin sensitizer. (Read across) Not a skin
sensitizer.

**Specific Target Organ Toxicity - Single Exposure:**
- **Product:** If material is misted or if vapors are generated from heating, exposure may cause irritation of mucous membranes and the upper respiratory tract.

**Aspiration Hazard:**
- No data available

**Chronic Effects**
- **Carcinogenicity:** No data available
- **Germ Cell Mutagenicity:** No data available
- **Reproductive toxicity:** No data available

**Specific Target Organ Toxicity - Repeated Exposure:**
- No data available

### SECTION 12: Ecological information

#### 12.1 Ecotoxicity

**Fish**
- **Product:** LC 50 (Fathead Minnow, 4 d): > 10,000 mg/l

**Aquatic Invertebrates**
- **Product:** EC 50 (Water flea (Daphnia magna), 2 d): > 1,000 mg/l

**Toxicity to Aquatic Plants**
- **Product:** EC 50 (Green algae (Selenastrum capricornutum), 4 d): > 1,000 mg/l

**Toxicity to soil dwelling organisms**
- No data available

**Sediment Toxicity**
- No data available

**Toxicity to Terrestrial Plants**
- No data available

**Toxicity to Above-Ground Organisms**
- No data available

**Toxicity to microorganisms**
- **Product:** EC 50 (Sludge, 0.1 d): > 10,000 mg/l

#### 12.2 Persistence and Degradability

**Biodegradation**
Product: Carbon dioxide generation 35 % (28 d, OECD TG 302 B)

BOD/COD Ratio
No data available

12.3 Bioaccumulative Potential
Bioconcentration Factor (BCF)
No data available

Partition Coefficient n-octanol / water (log Kow)
No data available

12.4 Mobility:
No data available

12.5 Results of PBT and vPvB assessment
No data available

12.6 Other Adverse Effects:
No data available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Disposal methods: Treatment, storage, transportation, and disposal must be in accordance with applicable Federal, State/Provincial, and Local regulations. Since emptied containers retain product residue, follow label warnings even after container is emptied.

Contaminated Packaging: Container packaging may exhibit hazards.

SECTION 14: Transport information

ADR
Not regulated.

IMDG
Not regulated.

IATA
Not regulated.

14.7 Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code: not applicable.

For transportation, steps must be taken to prevent load shifting or materials falling, and all relating legal statutes should be obeyed. Review classification requirements before shipping materials at elevated temperatures.

Shipping descriptions may vary based on mode of transport, quantities, temperature of the material, package size, and/or origin and destination. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material. Review classification requirements before shipping materials at elevated temperatures.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture:
Inventory Status
Australia (AICS)
All components are in compliance with chemical notification requirements in Australia.

Canada (DSL/NDSL)
All components are in compliance with the Canadian Environmental Protection Act and are present on the Domestic Substances List.

China (IECSC)
All components of this product are listed on the Inventory of Existing Chemical Substances in China.

European Union (REACH)
To obtain information on the REACH compliance status of this product, please visit Lubrizol.com/REACH, or e-mail us at REACH_MSDS_INQUIRIES@Lubrizol.com

Japan (ENCS)
All components are in compliance with the Chemical Substances Control Law of Japan.

Korea (ECL)
All components are in compliance in Korea.

New Zealand (NZIoC)
All components are in compliance with chemical notification requirements in New Zealand.

Philippines (PICCS)
All components are in compliance with the Philippines Toxic Substances and Hazardous and Nuclear Wastes Control Act of 1990 (R.A. 6969).

Switzerland (SWISS)
All components are in compliance with the Environmentally Hazardous Substances Ordinance in Switzerland.

Taiwan (TCSCA)
All components of this product are listed on the Taiwan inventory.

United States (TSCA)
All components of this material are on the US TSCA Inventory.

The information that was used to confirm the compliance status of this product may deviate from the chemical information shown in Section 3.

15.2 Chemical safety assessment:  No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

Key literature references and sources for data:  Internal company data and other publically available resources.

Wording of the R-phrases and H-statements in section 2 and 3: none

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